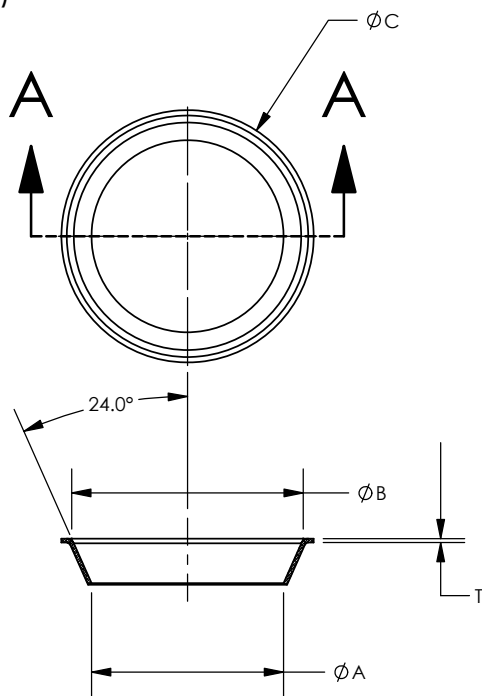
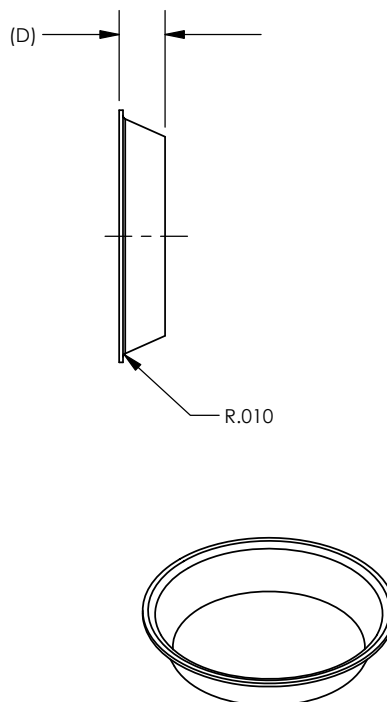


NOTES:

1. Material: Aluminum 1100 (A) or Nickel (N)



SECTION A-A



Dash No.	Tube Size O.D. in.	Nom Tube O.D. in.	Nom Tube O.D. (mm)	A ± 0.002 in.	B in.	C ± 0.003 in.	D in.	T Mat'l Size in.
2	1/8	.125	3.18	.137	.191	.247	.065	.010
3	3/16	.188	4.76	.198	.269	.307	.084	.010
4	1/4	.250	6.35	.236	.321	.362	.100	.010
5	5/16	.313	7.94	.326	.384	.427	.069	.010
6	3/8	.375	9.53	.388	.443	.477	.066	.010
8	1/2	.500	12.70	.5	.603	.657	.120	.010
10	5/8	.625	15.88	.625	.729	.772	.121	.010
12	3/4	.750	19.05	.75	.853	.942	.120	.010
16	1	1.000	25.40	1.018	1.104	1.192	.101	.010
20	1 1/4	1.250	31.75	1.271	1.357	1.502	.101	.010
24	1 1/2	1.500	38.10	1.522	1.608	1.752	.101	.010
32	2	2.000	50.80	2.027	2.109	2.377	.096	.010

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DRAWING SIZE

A



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www.secoseals.com

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COSTA MESA, CA. 92626
(714) 546-3478

MAT'L:
See Note 1

FSCM:
4730

FILE NAME:

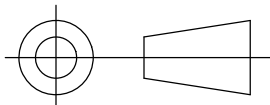
SECO 11

REV.

D

TREATMENT:
Annealed
after Forming

INCHES
DIMENSIONS IN INCHES
3RD ANGLE PROJECTION



DESC.:

SECO11 Gasket Fitting End 24° Cone

STANDARD:

SECO Seals

TITLE:

SECO11 24° Seal

DRAWN BY

Joe Littel

CAGE CODE:

33447

MAT'L SIZE:

See Detail

DATE DRAWN

1/12/2022

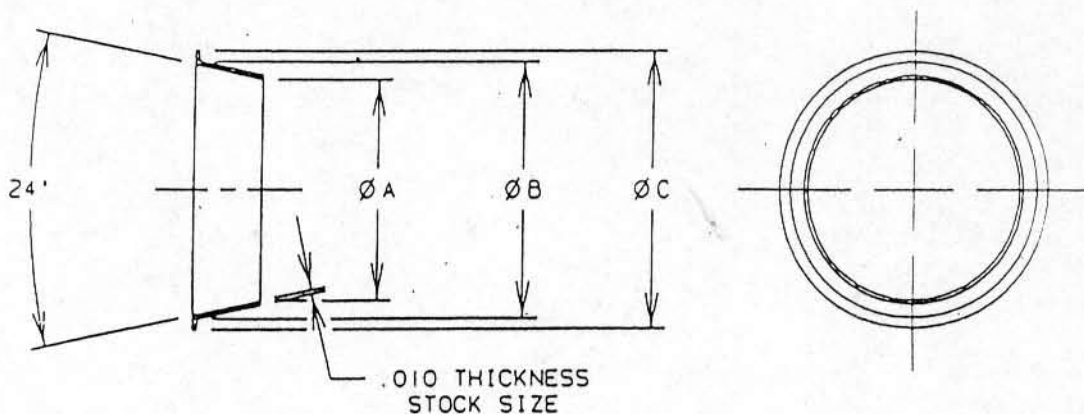
SCALE

2:1

CHECKED BY

SHEET

1 OF 1



DASH NO	TUBE SIZE O.D. IN	NOM TUBE OD IN	NOM TUBE OD (mm)	A +/- .002 IN	B IN	C +/- .003 IN		T MAT'L SIZE IN
2	1/8	.125	3.18	.137	.191	.247		.010
3	3/16	.188	4.76	.198	.269	.307		.010
4	1/4	.250	6.35	.236	.321	.362		.010
5	5/16	.313	7.94	.326	.384	.427		.010
6	3/8	.375	9.53	.388	.443	.477		.010
8	1/2	.500	12.70	.5	.603	.657		.010
10	5/8	.625	15.88	.625	.729	.772		.010
12	3/4	.750	19.05	.75	.853	.942		.010
16	1	1.000	25.40	1.018	1.104	1.192		.010
20	1 1/4	1.250	31.75	1.496	1.357	1.502		.010
24	1 1/2	1.500	38.10	1.522	1.608	1.752		.010
32	2	2.000	50.80	2.027	2.109	2.377		.010

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PO BOX 1461

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COSTA MESA, CA. 92626
(714) 546-3478

REVISION (C) OCT. 1, 1998

TITLE:

GASKET
FITTING END
24* CONE

CAGE CODE
33447

STANDARD

SECO 11

SHEET 1 OF 2

NOTES:	1	REMOVE ALL EDGES AND BURRS
	2	THESE PARTS ARE ANNEALED. DIMENSIONS "A" AND "C" SHALL BE VERIFIED BY INSTALLING THE SEAL ON A STANDARD FITTING PER MS33514 OF APPROPRIATE SIZE. AN OUT-OF-ROUND CONDITION WHICH DOES NOT PREVENT SUCH INSTALLATION SHALL NOT BE A CAUSE FOR REJECTION UNLESS THE SEAL MATERIAL IS CREASED OR NICKED.

MATERIAL & FINISH	A	ALUMINUM ALLOY 1100 SHEET, CONDITION "0" PER QQ-A-250/1, QQ-A-1876 OR AMS 4001
	AT	ALUMINUM ALLOY 1100 SHEET, CONDITION "0" PER QQ-A-250/1, QQ-A-1876 OR AMS 4001 TINPLATED PER MIL-T-10727, TYPE 1 OR AMS 2408-2
	N	NICKEL STRIP 201, PER ASTM B 162 OR AMS 5553.
	NT	NICKEL STRIP 201, PER ASTM B 162 OR AMS 5553. TINPLATED PER MIL-T-10727, TYPE 1 OR AMS 2408-2
	NS	NICKEL STRIP 201, PER ASTM B 162 OR AMS 5553. SILVER PLATED PER AMS 2410

CLEANING & PACKAGING	NO CODE	50 PIECES PACKAGED IN A RIGID PLASTIC CONTAINER (NON-LOX)
	X	INDIVIDUALLY PACKAGED IN A RIGID PLASTIC CONTAINER
	V	15 PIECES PACKAGED IN A RIGID PLASTIC CONTAINER
	Z	10 PIECES PACKAGED IN A RIGID PLASTIC CONTAINER
	L	LOX CLEANED PER MS1246-100 AND PACKAGED IN A RIGID PLASTIC CONTAINER
	SP	SPECIAL CLEANING & PACKAGING SEE APPLICABLE CUSTOMER SPECIFICATION

EXAMPLE OF PART #:	<u>SECO 11</u>	<u>A</u>	<u>4</u>	<u>L</u>	CLEANING AND PACKAGING DASH NUMBER (TUBE O.D. IN 16THS) MATERIAL AND FINISH BASIC PART NUMBER

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SECO SEALS INC. PO BOX 1461 1370 LOGAN AVE. UNIT K COSTA MESA, CA. 92626 (714) 546-3478	TITLE:		STANDARD
	GASKET FITTING END 24* CONE		SECO 11
	REVISION (C) OCT. 1, 1998		SHEET 2 OF 2